

BESCHEINIGUNG ÜBER DIE HERSTELLERQUALIFIKATION NACH DIN 2303

Bescheinigung Nr:
WWA00001ZX
Revision Nr:
2

Q2	BK2	141	2013
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Hiermit wird bestätigt:

Der Betrieb

S Technik Behälter Apparatebau GmbH
Mühlenkoppel 9
24222 Schwentinental

hat auf Antrag und nachfolgender Betriebsprüfung nachgewiesen, dass er die Qualitätsanforderungen an Herstell- und Instandsetzungsbetriebe für wehrtechnische Produkte durch Schweißen/Hartlöten/thermisches Spritzen erfüllt.

Auf Grundlage dieser Herstellerqualifikation ist er berechtigt, an wehrtechnischen Produkten der
Klasse Q1 - mit allgemeinen Anforderungen
Klasse Q2 - mit besonderen Anforderungen

relevante Arbeiten der Bauteilklasse **BK2** in den Prozessen
135, 141 (EN ISO 4063)

an den Werkstoffen
DIN CEN ISO/TR 15608, Gruppen 1.1, 1.2, 8.1 und 34
(z.B. S235 – S355, NV A - D, 1.4571, CuNi10Fe1,6Mn)

auszuführen.

Mitberücksichtigte Regelwerke:

Bemerkungen:

Schweißaufsicht:	Hannes Hübner	Geb. am:	1989-06-08	Qualifikation:	SFM
Vertreter Schweißaufsicht:	Evgeny Petrov	Geb. am:	1980-02-08	Qualifikation:	SFM

Ausgestellt in **Hamburg** am **2026-03-03**

Gültigkeitsdauer:
2026-02-01 bis 2029-01-31.

DNV Station: **Hamburg, ACEMAWEL**

Prüfer: **Norbert Worm**



für **DNV**

This document has been digitally signed and will
therefore not have handwritten signature

Masto.Worm@dnv.com

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WELDING WORKSHOP APPROVAL CERTIFICATE

Certificate no.:
WWA000009W
Revision No:
3

This is to certify:

that

S Technik Behälter Apparatebau GmbH
Mühlenkoppel 9
24222 Schwentinental
Germany

is approved for
Welding

in accordance with

**DNV class programme DNV-CP-0352 – Approval of manufacturers – Manufacture of welded products -
Welding workshop**

for the following range of applications

Pressure Equipment Class III
Piping Systems
Hull Equipment
Machinery Components

and the following particulars

Welding supervisor: **Hannes Hübner**

Deputy welding supervisor: **Evgeny Petrov**

Issued at **Hamburg** on **2026-03-03**

This Certificate is valid until **2029-01-31**.

DNV station: **AC Europe Materials & Welding**

Approval Engineer: **Norbert Worm**

for **DNV**



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therefore not have handwritten signature

Martin Wenning

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